

## Terra-Sigillatas

Federighi Blue Black	Federighi Light Red	Federighi Orange
M-23 ball clay .....10.00 Manganese Dioxide .....10.00 Water .....80.00 Calgon or soda ash.....1.00 Total.....101.00	M-23 ball clay.....20.00 Red Iron Oxide1.00 to 2.00 Water .....80.00 Calgon or soda ash.....1.00 Total .....102.00	Redart .....20.00 Water.....80.00 Calgon or soda ash ....3.50 Total .....103.50
Federighi Green	Federighi Yellow	Federighi White
M-23 ball clay.....20.00 Chrome Oxide .....1.00 Water .....80.00 Calgon or soda ash.....1.00 Total .....102.00	M-23 ball clay .....18.00 Vanadium .....2.00 Water .....80.00 Calgon or soda ash .....1.00 Total .....101.00	M-23 ball clay.....16.00 EPK .....6.00 Talc .....12.00 Zircopax .....4.00 Water.....80.00 Calgon or soda ash.....2.00 Total .....120.00
Federighi Navy	Federighi Terra-Sigilatta	Federighi Black
M-23 ball clay.....20.00 Cobalt Carbonate.....2.00 Copper Carbonate .....1.00 Manganese Dioxide .....1.00 Water.....80.00 Calgon or soda ash .....1.00 Total .....105.00	Redart .....10.00 M-23 ball clay .....10.00 Water.....80.00 Calgon or soda ash .....1.00 Total .....101.00	Redart .....20.00 Manganese Dioxide .....1.00 Cobalt Carbonate .....2.00 Black Copper Oxide .....1.00 Water .....80.00 Calgon or soda ash .....1.00 Total .....105.00
Federighi Grey	Woody's White	Moonelis Terra-Sigilatta
M-23 ball clay.....20.00 Iron Chromate .....10.00 Water .....80.00 Calgon or soda ash .....1.00 Total .....111.00	M-23 ball clay .....16.00 EPK.....6.00 Talc .....12.00 Zircopax .....4.00 Water.....80.00 Calgon or soda ash .....2.00 Total .....120.00	M-23 ball clay .....500 gm EPK .....1000 gm Water.....14 cups Trisodium phosphate.7.5 gm
Pierantozzi Maroon	Pierantozzi White	Weizer Yellow Orange
M-23 ball clay .....18.00 Manganese Dioxide.....0.50 Red Iron Oxide .....5.00 Water .....80.00 Calgon or soda ash .....1.00 Total .....104.50	M-23 ball clay .....20.00 Ferro frit 3110 .....0.50 Water.....80.00 Calgon or soda ash .....1.00 Total.....101.50	Goldart .....55.00 Yellow Iron Oxide .....2.00 Water .....80.00 Calgon or soda ash .....1.00 Total.....138.00
Golden Terra-Sigilatta	Skin Tone Terra-Sigilatta	.
M-23 ball clay .....20.00 Ferro frit 3110.....0.50 Water.....80.00 Calgon or soda ash .....1.00 Total .....101.50	M-23 ball clay .....20.00 Redart.....1.00 Rutile .....1.00 Water.....80.00 Calgon or soda ash.....1.00 Total .....103.00	.