

## Refractory Stucco – Doug Casebeer

### Refractory Stucco - Casebeer

Portland cement	10
Coarse "play" sand	8
30 mesh sand	8
70 mesh sand	8
Vermiculite	8
Fire clay	4
Saw dust (fine)	4
Nylon Fiber	1

- all parts measured by volume
- stucco applied to kiln using an 1" to 2" chicken wire screen
- sets up overnight
- especially designed for wood and salt kilns.